Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Idemitsu Full Synthetic Engine Oil 0W20 GF-5/SN
Product Code: 20102-042B
Part Number: PCS-0W20-QT-GF5
Recommended use: Automotive Lubricant

Contact Manufacturer
Idemitsu Lubricants America,
701 Port Rd.,
Jeffersonville, IN. 47130
Telephone: 812-285-8234
Fax: 812-285-8243
Contact Name: Robin Hutchens
Email: rhutchens@ilacorp.com

Emergency Telephone Number: Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

CAUTION!

Emergency Overview
Vapors may be irritating to eyes, nose, throat, and lungs

Appearance: Clear Brown
Physical State: Liquid
Odor: Mild

Mexico - Grade
Slight risk, Grade 1

Potential Health Effects

Principle Routes of Exposure: Skin, Eye

Acute Effects

Eyes
May cause slight irritation

Skin
Substance may cause slight skin irritation

Inhalation
Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing

Ingestion
May be harmful if swallowed
Chronic Effects  This product contains a petroleum-based mineral oil. Prolonged or repeated skin contact can cause mild irritation and inflammation characterized by drying, cracking, (dermatitis) or oil acne. Repeated or prolonged inhalation of petroleum-based mineral oil mists at concentrations above applicable workplace exposure levels can cause respiratory irritation or other pulmonary effects.  

See Section 11 for additional Toxicological information.

Potential Environmental Effects  See Section 12 for additional Ecological information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Non-Hazardous Components

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricating Base Stocks</td>
<td>Mixture</td>
<td>90-100</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General Advice  If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Eye Contact  Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.

Skin contact  Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Inhalation  Move to fresh air in case of accidental inhalation of vapors. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician immediately.

Ingestion  Do not induce vomiting without medical advice. If vomiting occurs naturally, have casualty lean forward to reduce the risk of aspiration. Swallowing small quantities of diluted product may cause nausea, diarrhea or abdominal distress. Consult a physician.

Protection of First-aiders  Use personal protective equipment. Avoid contact with skin, eyes and clothing.

5. FIRE-FIGHTING MEASURES

Flammable Properties  NFPA: Class IIIB Combustible Liquid

Suitable Extinguishing Media  Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products  Carbon oxides, oxides of phosphorus, Sulphur oxides , Zinc oxides, Calcium Oxides ( CaOx).

Specific Hazards Arising from the Chemical  Keep product and empty container away from heat and sources of ignition.

Protective Equipment and Precautions for Firefighters  As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Avoid contact with the skin and the eyes. Use personal protective equipment. Remove all sources of ignition. Avoid breathing vapors or mists. Ensure adequate ventilation.

Environmental Precautions
Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not allow material to contaminate ground water system. Do not flush into surface water or sanitary sewer system.

Methods for Clean-up
Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Pick up and transfer to properly labeled containers.

Spill Management
LARGE SPILLS
Eliminate sources of ignition. Prevent additional discharge of material if possible to do so without hazard. For small spills implement cleanup procedures; for large spills implement cleanup procedures and, if in public area, keep public away and advise authorities. Also, if this product is subject to CERCLA reporting (see Section 15 Regulatory Information) notify the National Response Center.

WATER SPILLS
Prevent liquid entering sewers, watercourses, or low areas. Contain spilled liquid with sand or earth. Recover by pumping or with suitable absorbent. If liquid is too viscous for pumping, scrape up. Consult an expert on disposal of recovered material and ensure conformity to local disposal regulations.

7. HANDLING AND STORAGE

Handling
Wear personal protective equipment. Do not breathe vapors or spray mist. Remove and wash contaminated clothing before re-use. Keep away from open flames, hot surfaces and sources of ignition. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Storage
Keep in properly labeled containers. Keep container tightly closed in a dry and well-ventilated place.

Safe Handling Advice
Handle in accordance with good industrial hygiene and safety practices.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Other Exposure Guidelines (If Generated)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>ACGIH OEL (STEL)</th>
<th>NIOSHT REL TWA</th>
<th>ILA IHG</th>
<th>ILA ROEG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil mist, mineral</td>
<td>TWA: 5 mg/m³</td>
<td>TWA: 5 mg/m³</td>
<td>TWA 5 mg/m³ ST 10 mg/m³</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Engineering measures

Ensure adequate ventilation, especially in confined areas. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed above is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal Protective Equipment

Eye/face Protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings.

Skin Protection

Wear protective gloves/clothing. Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. **Glove Type:** Neoprene. nitrile rubber. Nitriles. butyl-rubber.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

When using, do not eat, drink or smoke. Clean equipment, work area and clothing regularly.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear Brown</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Physical State:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 200 / 392°F</td>
</tr>
<tr>
<td>Method</td>
<td>COC ASTM D92</td>
</tr>
<tr>
<td>Density</td>
<td>0.89 g/cm³ @15°C</td>
</tr>
<tr>
<td>Viscosity</td>
<td>@40°C = 44.77 cSt; @100°C = 8.466 cSt</td>
</tr>
</tbody>
</table>

### 10. STABILITY AND REACTIVITY

Chemical Stability

Stable under recommended storage conditions. Hazardous polymerization does not occur.

Conditions to Avoid

Heat, flames and sparks

Incompatible Materials

Strong oxidizing agents.

Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

### 11. TOXICOLOGICAL INFORMATION

#### Acute Toxicity

<table>
<thead>
<tr>
<th>Test</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 Oral</td>
<td>5286 mg/kg</td>
</tr>
<tr>
<td>LD50 Dermal</td>
<td>2162 mg/kg</td>
</tr>
<tr>
<td>LC50 Inhalation</td>
<td>10379 mg/m³ (dust)</td>
</tr>
</tbody>
</table>

#### Chronic Toxicity

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Carcinogenicity:
The petroleum base oils contained in this product have been highly refined by a variety of processes including solvent extraction, hydrotreating, and dewaxing to remove aromatics and improve performance characteristics. All of the oils meet the IP-346 criteria of less than 3 percent PAH's and therefore none are listed as a carcinogen by NTP, IARC, or OSHA.

12. ECOLOGICAL INFORMATION

Ecotoxicity
Plants and animals may experience harmful or fatal effects when coated with petroleum products. Petroleum-based (mineral) lubricating oils normally will float on water. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause fish kill or create an anaerobic environment.

This material contains phosphorus which is a controlled element for disposal in effluent waters in most sections of North America. Phosphorus is known to enhance the formation of algae. Severe algae growth can reduce oxygen content in the water possibly below levels necessary to support marine life.

Lubricant oil basestocks are complex mixtures of hydrocarbons (primarily branched chain alkanes and cycloalkanes) ranging in carbon number from C15 to C50. The aromatic hydrocarbon content of these mixtures varies with the severity of the refining process. White oils have negligible levels of aromatic hydrocarbons, whereas significant proportions are found in unrefined basestocks. Olefins are found only at very low concentrations. Volatilization is not significant after release of lubricating oil basestocks to the environment due to the very low vapor pressure of the hydrocarbon constituents. In water, lubricating oil basestocks will float and will spread at a rate that is viscosity dependent. Water solubilities are very low and dispersion occurs mainly from water movement with adsorption by sediment being the major fate process. In soil, lubricating oil basestocks show little mobility and adsorption is the predominant physical process.

Both acute and chronic ecotoxicity studies have been conducted on lubricant base oils. Results indicate that the acute aquatic toxicities to fish, Daphnia, Ceriodaphnia and algal species are above 1000 mg/l using either water accommodated fractions or oil in water dispersions. Since lubricant base oils mainly contain hydrocarbons having carbon numbers in the range C15 to C50, it is predicted that acute toxicity would not be observed with these substances due to low water solubility. Results from chronic toxicity tests show that the no observed effect level (NOEL) usually exceeds 1000 mg/l for lubricant base oils with the overall weight of experimental evidence leading to the conclusion that lubricant base oils do not cause chronic toxicity to fish and invertebrates.

Large volumes spills of lubricant base oils into water will produce a layer of undissolved oil on the water surface that will cause direct physical fouling of organisms and may interfere with surface air exchange resulting in lower levels of dissolved oxygen. Petroleum products have also been associated with causing taint in fish even when the latter are caught in lightly contaminated environments. Highly refined base oils sprayed onto the surface of eggs will result in a failure to hatch.

13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Waste Disposal Method
This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging
Clean container with water. Empty containers should be taken for local recycling, recovery or waste disposal.
14. TRANSPORT INFORMATION

DOT
Not regulated

IATA
Not regulated

IMDG/IMO
Not regulated

15. REGULATORY INFORMATION

International Inventories
All components in the product are on the following Inventory Lists: No information available, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (ECL), China (IECSC), Japan (ENCS), Philippines (PICCS).

USA
Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>Weight %</th>
<th>SARA 313 - Threshold Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phosphorodithioic acid, O,O-di-C1-14-alkyl esters, zinc salts</td>
<td>68649-42-3</td>
<td>1 - 5</td>
<td>1.0</td>
</tr>
</tbody>
</table>

SARA 311/312 Hazardous Categorization
- Acute Health Hazard: No
- Chronic Health Hazard: No
- Fire Hazard: No
- Sudden Release of Pressure Hazard: No
- Reactive Hazard: No

CERCLA/SARA 302 & 304
Section 302 & 304 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 355.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product does not contain any HAPs.

State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

State Right-to-Know

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
<th>Illinois</th>
<th>Rhode Island</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, solvent-refined heavy paraffinic</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
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</tr>
<tr>
<td>Petroleum distillates, solvent-refined light paraffinic</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Petroleum distillates, hydrotreated heavy paraffinic</td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Petroleum distillates, solvent dewaxed light paraffinic</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Petroleum distillates, solvent dewaxed heavy paraffinic</td>
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<td></td>
<td>X</td>
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</table>

**Canada**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

**WHMIS Hazard Class**

Non-controlled

### 16. OTHER INFORMATION

**Revision Date:**

**Revision Summary**

Not available

**Disclaimer:**

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of MSDS