SAFETY DATA SHEET

PRODUCT AND COMPANY IDENTIFICATION

Product Name: Q-Bond adhesive
Product Code: KTI-90002 (repair kit)
Recommended use: General purpose adhesive
Supplier: K-Tool International
Address: 31111 Old Wixom Road, Wixom, MI 48393
Tel Number: 800.762.6002
Fax number: 800.762.1295
Emergency Telephone Number: Chemtrec 800.424.9300

COMPOSITION/INFORMATION ON COMPONENTS

Substance/Preparation: Preparation
Chemical Nature: Liquid
Hazardous Components:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Concentration</th>
<th>EU Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Cyanoacrylate</td>
<td>7085-85-0</td>
<td>99.8 %</td>
<td>Not listed</td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>0.2 %</td>
<td>Xn; R20-51/53</td>
</tr>
</tbody>
</table>

HAZARDS IDENTIFICATION

Classification
- Dangerous goods: Not classified as dangerous goods.
- Risk Symbols: Not required (Concentration below cut-off limits for Xn substances).
- Risk Phrases: See section 15 - Regulatory
- Physical/chemical hazards: No specific hazard.
- Human health hazard: Bonds to skin and eyes in seconds.
- Environmental health hazard: No specific hazard.

FIRST AID MEASURES

Eye contact: Rinse immediately with plenty of water for at least 15 minutes, seek medical attention.
Skin contact: Rinse off with water.
Ingestion: Wash out mouth with water. Do not induce vomiting. Administer 300 ml of water or milk to dilute stomach contents. Seek medical attention.
Inhalation: Move victim to fresh air. Seek medical attention of symptoms persist.
Section 5
FIRE-FIGHTING MEASURES

Suitable extinguishing media: All media. Water and foam may cause some frothing. Controlled frothing may restrict inhibit oxygen supply to the fire.

Special protective equipment: Self-contained breathing apparatus and protective suit.

Specific hazards: Irritating and toxic fumes may be liberated in large fires.

Section 6
ACCIDENTAL RELEASE MEASURES

Personal precautions: Avoid contact with skin, eyes and clothing.

Methods for cleaning up: Collect dry and reacted material and dispose as ordinary waste.

Section 7
HANDLING AND STORAGE

Personal precautions: Avoid contact with skin, eyes and clothing.

Methods for cleaning up: Collect dry and reacted material and dispose as ordinary waste.

Section 8
EXPOSURE CONTOL/PERSONAL PROTECTION

Exposure limits
Ethyl cyanoacrylate: TWA – 0.2 ppm.
STEL – Not available.

Hydroquinone: TWA – 2 mg/m³
STEL – Not available

Personal protective equipment
Eye protection: Goggles or face shield.
Skin and body protection: No special requirements.
Protective measures: No special requirements.

Section 9
PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Clear transparent liquid
Color: Colorless
Odor: Sharp, irritating

Initial boiling point: Approximately 150 deg. C
Flash point: >82 deg C.
Specific gravity: 1.05
Water solubility: Polymerises in water
Vapour Pressure: < 0.2 mm at 24 deg C.
Vapour density: 3
Viscosity: 2 – 32 CPS at 25 deg C
## Section 10  
**STABILITY AND REACTIVITY**

**Conditions to avoid**: Stable under ordinary conditions of use and storage

**Materials to avoid**: Water, alcohols, amines and alkalis.

**Hazardous decomposition products**: Irritating and toxic fumes in large fires

**Hazardous Polymerization**: Will occur when exposed to heat or incompatible materials.

## Section 11  
**TOXICOLOGICAL INFORMATION**

**Potential acute health effects**

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Long term exposure may lead to allergic rhinitis.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Will bond to skin tongue and mucous membrane within seconds.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Will bond to lids and eye surface within seconds. Can cause irritation,</td>
</tr>
<tr>
<td></td>
<td>corneal abrasion, loss of eyelashes and keratoconjunctivitis. Eyelids may</td>
</tr>
<tr>
<td></td>
<td>remain sealed for 1 to 4 days.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Will bond to skin within seconds.</td>
</tr>
</tbody>
</table>

**Acute toxicity**

<table>
<thead>
<tr>
<th>Substance</th>
<th>LD50/Rat</th>
<th>LD50/oral, rat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl cyanoacrylate</td>
<td>5ml/kg</td>
<td></td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>130 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

**Carcinogen rating**

- Ethyl cyanoacrylate: Not listed as a carcinogen.
- Hydroquinone: 3

## Section 12  
**ECOLOGICAL INFORMATION**

**Ecotoxicity**

- Ethyl cyanoacrylate: No information available.
- Hydroquinone: Daphnia Magna (LC50) 96h 0.05 ppm.

**Persistence/ degradability**

<table>
<thead>
<tr>
<th>Substance</th>
<th>BOD = 53%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl cyanoacrylate</td>
<td></td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>BCF – Does not concentrate in the food chain.</td>
</tr>
</tbody>
</table>

## Section 13  
**DISPOSAL CONSIDERATIONS**

**Product**: Dispose as normal waste in accordance with local and national regulations.

**Containers**: Dispose as normal waste in accordance with local and national regulations.

**Contaminated packaging**: Dispose as normal waste in accordance with local and national regulations.
SAFETY DATA SHEET

PRODUCT                                  Q-Bond Adhesive & Filling Powders

Section 14                               TRANSPORT INFORMATION

Road and rail transport : Not classified as dangerous goods.
Sea transport (IMDG) : Not classified as dangerous goods.
Air transport (IATA) : Not classified as dangerous goods.

Section 15                               REGULATORY INFORMATION

National legislation (South Africa)

Other regulations
Hazard Symbols : Not required.
Risk phrases : Cyanoacrylate. Danger.
               Bonds to skin and eyes in seconds.
               Keep out of reach of children.
Product use : General purpose adhesive.

Section 16                               OTHER INFORMATION

16.1 This Safety Data Sheet has been prepared using data supplied by the manufacturers of the ingredients and summarises our best knowledge, at the date of issue, and of the health and safety information of the product and how to safely handle and use the product in the workplace. Since Q-Bond cannot anticipate or control the conditions under which the product may be used, each user must prior to usage, review this Safety Data Sheet in the context of how the user intends to handle and use the product in the workplace. If clarification or further information is needed to ensure that an appropriate risk assessment can be made, the user should contact Q-Bond.

16.2 Original : May 2008
Revised : 22 June 2008
SAFETY DATA SHEET

PRODUCT Q-Bond Adhesive & Filling Powders

Section 1

PRODUCT AND COMPANY IDENTIFICATION

Product Name: Q-Bond Black Powder
Recommended use: Additive for Q-Bond adhesive
Supplier: K-Tool International
Address: 31111 Old Wixom Road, Wixom, MI  48393
Tel Number: 800.762.6002
Fax number: 800.762.1295
Emergency Telephone Number: Chemtrec  800.424.9300

Section 2

COMPOSITION/INFORMATION ON COMPONENTS

Substance/Preparation: Preparation
Chemical Nature: Dry Powder mixture

Hazardous Components:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Concentration</th>
<th>EU Classification</th>
</tr>
</thead>
</table>

The product consists of metal oxide pigments and salts and contains no ingredients either listed as dangerous goods, or listed as EU classified substances.

Section 3

HAZARDS IDENTIFICATION

Classification
- Dangerous goods: Not classified as dangerous goods.
- Risk Symbols: Not required
- Risk Phrases: Not required

Physical/chemical hazards: No specific hazard.
Human health hazard: No specific hazard.
Environmental health hazard: No specific hazard.

Section 4

FIRST AID MEASURES

Eye contact: Rinse with plenty of water. If irritation persists, seek medical attention.
Skin contact: Not irritating to the skin. Gently brush away excess powder.
Ingestion: No, or very low, oral toxicity. If discomfort occurs, obtain medical attention.
Inhalation: No adverse effects.
SAFETY DATA SHEET

PRODUCT                                  Q-Bond Adhesive & Filling Powders

Section 5                                FIRE-FIGHTING MEASURES

The product is not flammable or combustible

Suitable extinguishing media             : No restrictions.
Special protective equipment             : None.
Specific hazards                         : None.

Section 6                                ACCIDENTAL RELEASE MEASURES

Personal precautions                     : Avoid formation of dust.
Environmental precautions                 : No special precautions required.
Methods for cleaning up                   : Collect material and dispose as ordinary waste.

Section 7                                HANDLING AND STORAGE

Safe handling advice                     : Prevent the formation of dust.
Storage Conditions                       : Store in a dry, well ventilated area. Store away from incompatible materials such as water and acids.

Section 8                                EXPOSURE CONTOL/PERSONAL PROTECTION

Exposure limits                          

No TWA or STEL listings for any of the ingredients.

Personal protective equipment

Eye protection                          : No special requirements.
Skin and body protection                 : No special requirements.
Protective measures                      : No special requirements.

Section 9                                PHYSICAL AND CHEMICAL PROPERTIES

Physical state                          : Dry powder
Color                                   : Black
Odor                                    : None

Initial boiling point                   : Not applicable
Flash point                             : Not applicable
Specific gravity                        : 3.4
Water solubility                        : Partially soluble in water
Vapour Pressure                         : Not applicable
Melting Point                           : No clearly defined melting point
SAFETY DATA SHEET

PRODUCT  Q-Bond Adhesive & Filling Powders

Section 10  STABILITY AND REACTIVITY

Conditions to avoid  Stable under ordinary conditions of use and storage

Materials to avoid  Moisture and strong acids.

Hazardous decomposition products  Carbon dioxide in large fires.

Hazardous Polymerization  Does not occur.

Section 11  TOXICOLOGICAL INFORMATION

Potential acute health effects

Inhalation  No specific effects.
Ingestion  No specific effects.
Eye contact  No specific effects.
Skin contact  No specific effects.

Acute toxicity  No listed toxic effects for any of the ingredients.
Carcinogen rating  No listed carcinogenic ratings for any of the ingredients.

Section 12  ECOLOGICAL INFORMATION

Ecotoxicity  No listed aquatic toxic effects for any of the ingredients.
Persistence/ degradability  No BOD or BCF ratings available for any of the ingredients.

Section 13  DISPOSAL CONSIDERATIONS

Product  Dispose as normal waste in accordance with local and national regulations.

Containers  Dispose as normal waste in accordance with local and national regulations.

Contaminated packaging  Dispose as normal waste in accordance with local and national regulations.

Section 14  TRANSPORT INFORMATION

Road and rail transport  Not classified as dangerous goods.

Sea transport (IMDG)  Not classified as dangerous goods.

Air transport (IATA)  Not classified as dangerous goods.
PRODUCT: Q-Bond Adhesive & Filling Powders

Section 15

REGULATORY INFORMATION

National legislation (South Africa)

Other regulations
Hazard Symbols: Not required.
Risk phrases: Not required.
Product use: Additive for Q-Bond adhesive.

Section 16

OTHER INFORMATION

16.1 This Safety Data Sheet has been prepared using data supplied by the manufacturers of the ingredients and summarises our best knowledge, at the date of issue, of the health and safety information of the product and how to safely handle and use the product in the workplace. Since Q-Bond cannot anticipate or control the conditions under which the product may be used, each user must prior to usage, review this Safety Data Sheet in the context of how the user intends to handle and use the product in the workplace. If clarification or further information is needed to ensure that an appropriate risk assessment can be made, the user should contact Q-Bond.

16.2 Original: May 2008
Revised: 22 June 2008
PRODUCT: Q-Bond Adhesive & Filling Powders

Section 1  PRODUCT AND COMPANY IDENTIFICATION

Product Name: Q-Bond Grey Powder
Recommended use: Additive for Q-Bond adhesive
Supplier: K-Tool International
Address: 31111 Old Wixom Road, Wixom, MI 48393
Tel Number: 800.762.6002
Fax number: 800.762.1295
Emergency Telephone Number: Chemtrec 800.424.9300

Section 2  COMPOSITION/INFORMATION ON COMPONENTS

Substance/Preparation: Preparation
Chemical Nature: Dry Powder mixture

Hazardous Components:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Concentration</th>
<th>EU Classification</th>
</tr>
</thead>
</table>

The product consists of metal oxide pigments and salts and contains no ingredients either listed as dangerous goods, or listed as EU classified substance.

Section 3  HAZARDS IDENTIFICATION

Classification
Dangerous goods: Not classified as dangerous goods.
Risk Symbols: Not required
Risk Phrases: Not required

Physical/chemical hazards: No specific hazard.
Human health hazard: No specific hazard.
Environmental health hazard: No specific hazard.

Section 4  FIRST AID MEASURES

Eye contact: Rinse with plenty of water. If irritation persists, seek medical attention.
Skin contact: Not irritating to the skin. Gently brush away excess powder.
Ingestion: No, or very low, oral toxicity. If discomfort occurs, obtain medical attention.
Inhalation: No adverse effects.
SAFETY DATA SHEET

PRODUCT                                Q-Bond Adhesive & Filling Powders

Section 5                                FIRE-FIGHTING MEASURES

The product is not flammable or combustible

Suitable extinguishing media : No restrictions.
Special protective equipment : None.
Specific hazards : None.

Section 6                                ACCIDENTAL RELEASE MEASURES

Personal precautions : Avoid formation of dust.
Environmental precautions : No special precautions required.
Methods for cleaning up : Collect material and dispose as ordinary waste.

Section 7                                HANDLING AND STORAGE

Safe handling advice : Prevent the formation of dust.
Storage Conditions : Store in a dry, well ventilated area. Store away from incompatible materials such as water and acids.

Section 8                                EXPOSURE CONTROL/PERSONAL PROTECTION

Exposure limits

No TWA or STEL listings for any of the ingredients.

Personal protective equipment
Eye protection : No special requirements.
Skin and body protection : No special requirements.
Protective measures : No special requirements.

Section 9                                PHYSICAL AND CHEMICAL PROPERTIES

Physical state : Dry powder
Color : Grey
Odor : None
Initial boiling point : Not applicable
Flash point : Not applicable
Specific gravity : 3.4
Water solubility : Partially soluble in water
Vapour Pressure : Not applicable
Melting Point : No clearly defined melting point
SAFETY DATA SHEET

PRODUCT: Q-Bond Adhesive & Filling Powders

Section 10  STABILITY AND REACTIVITY

Conditions to avoid: Stable under ordinary conditions of use and storage

Materials to avoid: Moisture and strong acids.

Hazardous decomposition products: Carbon dioxide in large fires.

Hazardous Polymerization: Does not occur.

Section 11  TOXICOLOGICAL INFORMATION

Potential acute health effects
Inhalation: No specific effects.
Ingestion: No specific effects.
Eye contact: No specific effects.
Skin contact: No specific effects.

Acute toxicity: No listed toxic effects for any of the ingredients.
Carcinogen rating: No listed carcinogenic ratings for any of the ingredients.

Section 12  ECOLOGICAL INFORMATION

Ecotoxicity: No listed aquatic toxic effects for any of the ingredients.
Persistence/ degradability: No BOD or BCF ratings available for any of the ingredients.

Section 13  DISPOSAL CONSIDERATIONS

Product: Dispose as normal waste in accordance with local and national regulations.
Containers: Dispose as normal waste in accordance with local and national regulations.
Contaminated packaging: Dispose as normal waste in accordance with local and national regulations.

Section 14  TRANSPORT INFORMATION

Road and rail transport: Not classified as dangerous goods.
Sea transport (IMDG): Not classified as dangerous goods.
Air transport (IATA): Not classified as dangerous goods.
SAFETY DATA SHEET

PRODUCT                                  Q-Bond Adhesive & Filling Powders

Section 15                                  REGULATORY INFORMATION


Other regulations
Hazard Symbols : Not required.
Risk phrases   : Not required.
Product use   : Additive for Q-Bond adhesive.

Section 16                                  OTHER INFORMATION

16.1 This Safety Data Sheet has been prepared using data supplied by the manufacturers of the ingredients and summarises our best knowledge, at the date of issue, and of the health and safety information of the product and how to safely handle and use the product in the workplace. Since Q-Bond cannot anticipate or control the conditions under which the product may be used, each user must prior to usage, review this Safety Data Sheet in the context of how the user intends to handle and use the product in the workplace. If clarification or further information is needed to ensure that an appropriate risk assessment can be made, the user should contact Q-Bond.

16.2 Original : May 2008
               Revised : 22 June 2008

End of MSDS